



Swivel Seat fitting instructions

What you will need :

Tools:

A Torx drive

13mm spanner and socket

Small socket

Hacksaw

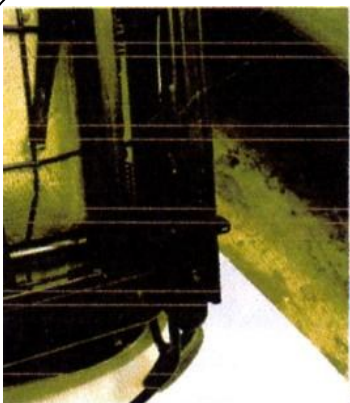
Drill with 8mm drill bit



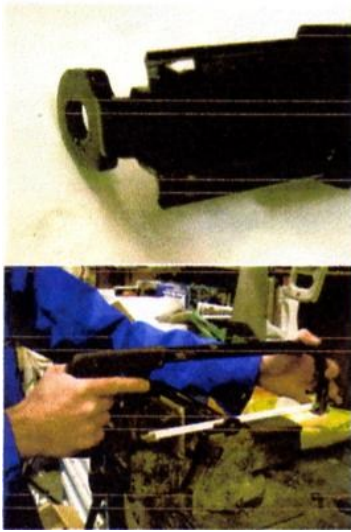
1. Loosen the front Torx fittings first, then slide the seat forward and remove the rear set, then remove the front ones. Remove the seat, keeping an eye out for the handbrake, dashboard and trim, taking care to keep your back straight when lifting.



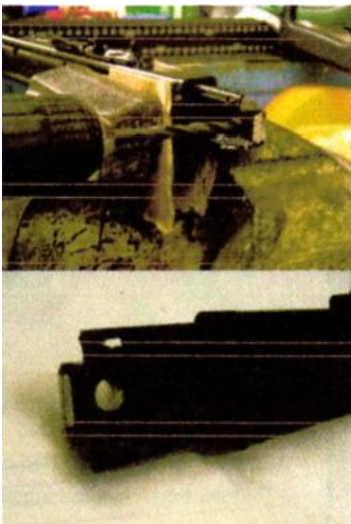
2. Fit the turntable on the seat base and secure it by using the two original Torx fittings at the rear and 25mm bolts at the front. Use the socket to hold them in place, and tighten them with the spanner. Part swivel the turntable for easier access.



3. Turn the seat over, remove the Torx fittings and take the runners out of the seat. The clip-on 'star' washers which hold the seat adjustment bar in place will pop out, so be ready to catch them because they can be very hard to find again.



4. Put one runner in a vice with soft jaws, with the 'hook' end extending. Cut the hook off flush with the end and drill an 8mm hole through the indentation closest to that end. Replace the rear Torx bolts, loosely slide the runners back in...



5. Insert the front Torx fittings so that the front and rear are square. Replace the seat adjustment bar using a small socket to set the star washers in place. Push the seat rails into their forward position and tighten the Torx bolts.



6. Replace the seat on its base. This can be quite tricky so get someone to help you align the seat. Slide the seat back and pass one of the 8x20mm bolts up through the top part of the turntable and through the hole you've drilled in the rail, with the washers beneath and lock nut on the top. Repeat the operation, then slide the seat forward and fit the 15mm bolts to the back. Job done!